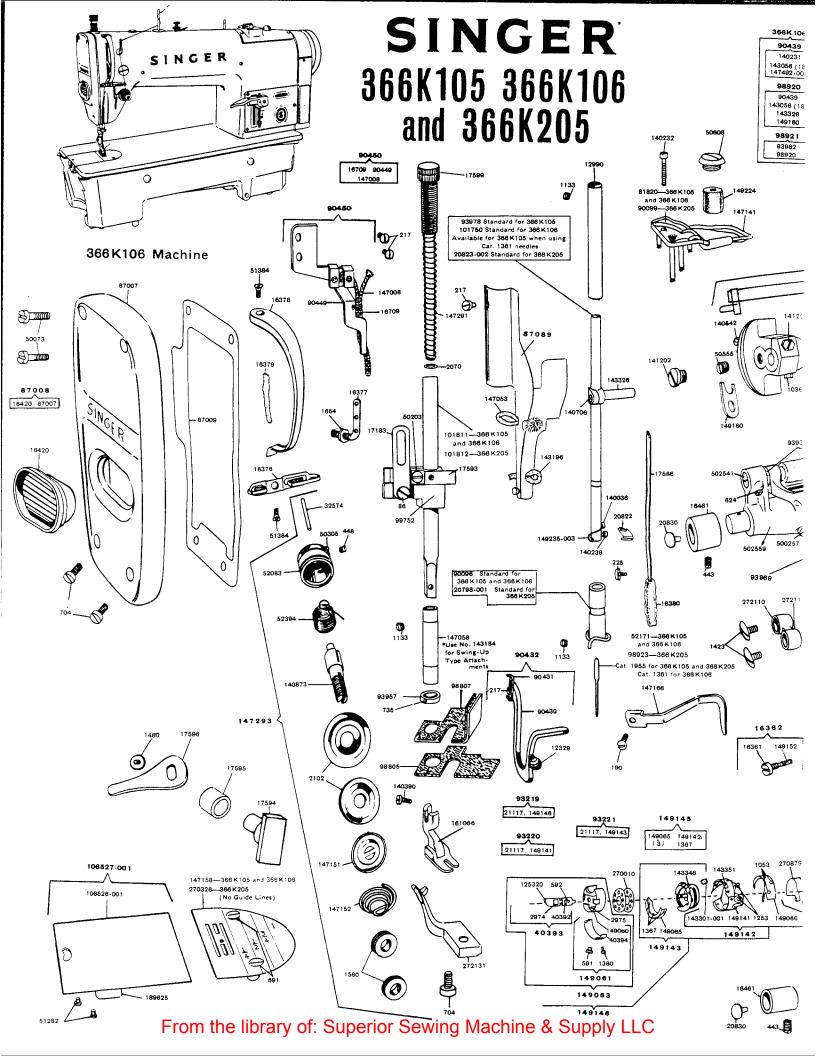
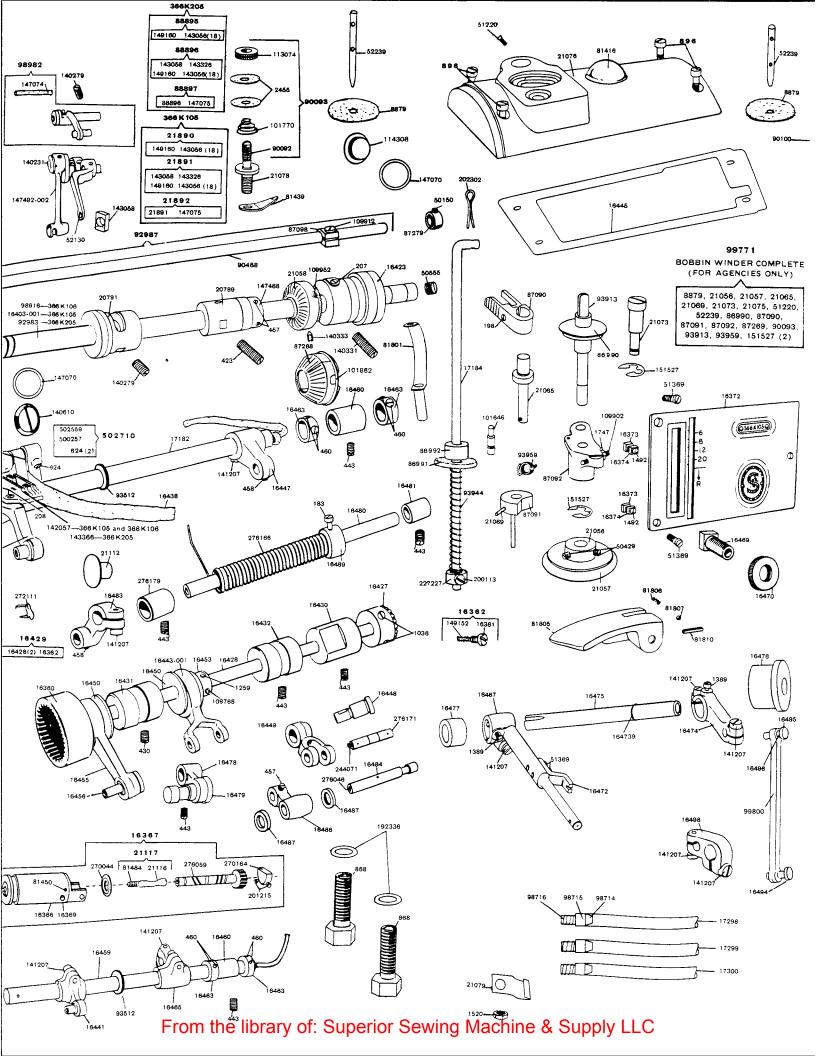
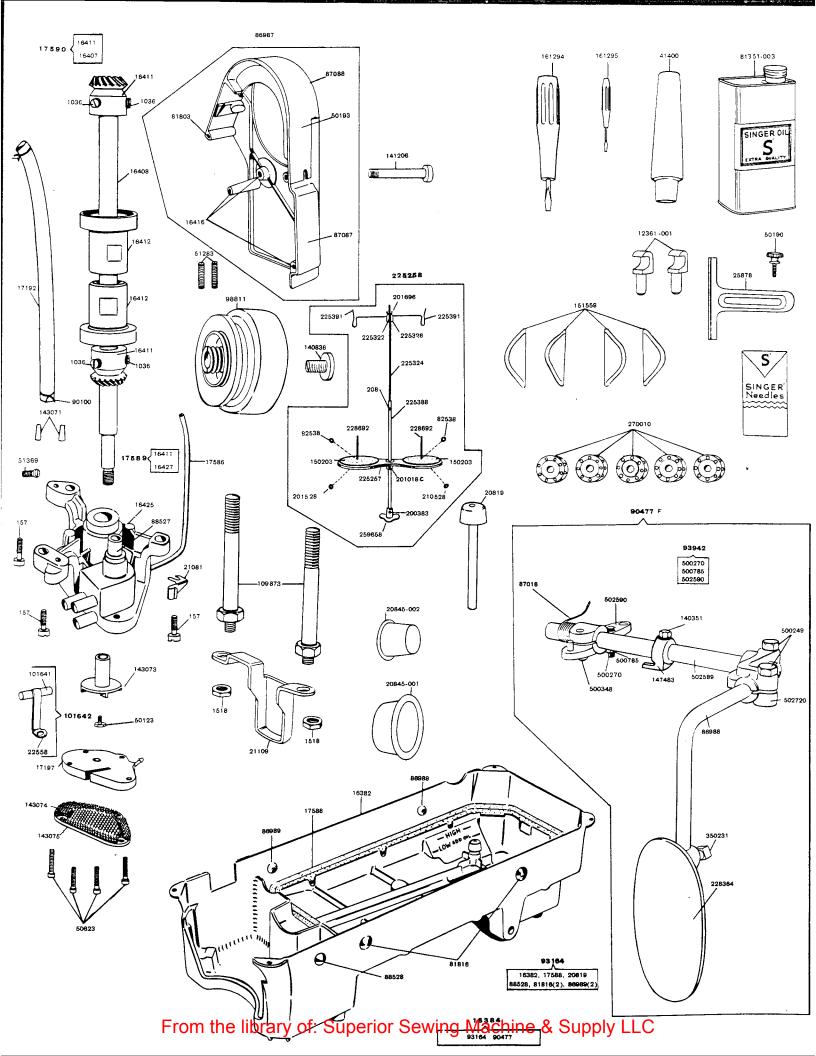
SINGER 336K105,K106,K205

MACHINE PARTS CHART for SINGER

366K105 366K106 and 366K205







LIST OF PARTS FOR 366K105 366K106 AND 366K205 MACHINES

Part No.	Description	Part No.	Description
86 (830)	Knee Lifter Lifting Link Hinge Screw	1520	
157 (805) 157 (805)	Oil Pump (centrifugal) Body Screw Oil Pump (centrifugal) Body and Oil Return	1320	Oil Tube Retaining Clamp Screw Nut (Assembled to Rotating Hook Driving Shaft Bushing (front) Set Screw)
183(806)	Tube Retaining Clamp Screw	1560(803	Tension Regulating Thumb Nut
103(000)	Feed Regulator and Feed Reversing Shaft Spring Adjusting Collar Set Screw	1560(803 1654	Tension Regulating Thumb Nut Lock Nut Thread Retainer Nut
190(805)	Slack Thread Regulator Screw	1747	Bobbin Winder Spindle Positioning Bracket
198 (809)	Bobbin Winder Spindle Engaging Lever Set Screw	2070	Adjusting Nut Presser Bar Spring Washer
207(805)	Arm Shaft (horizontal) Flanged Bushing	2102	Tension Disc
208 (830)	(back) Oil Sump Tube Holder Screw Feed Dog Screw	2455 2974	Bobbin Winder Thread Tension Disc
208 (830)	Thread Unwinder Thread Guide Rod Screw	2914	Rotating Hook Bobbin Case Latch Lever Fulcrum Pin
217(805) 217(809)	Thread Take-up Lever Oil Guard Screw Arm Side Shield Screw	2975 8879	Rotating Hook Bobbin Case Latch Spring
217 (833)	Tension Releasing Lever (adjustable) Screw	8879	Arm Spool Pin Washer (cloth) Bobbin Winder Spool Pin and Thread Eyelet Washer
225 (805)	Oil Return Tube Retaining Clamp (cavity end) Screw	8908	(cloth)
423(830)	Arm Shaft (horizontal) Bushing (centre)	12329	Wrench (accessories) (not illustrated) Tension Releasing Lever Spring
430(830)	Set Screw Rotating Hook Driving Shaft Bushing (front)	12361-001 12990	Machine Hinge Connection (accessories) Needle Bar Bushing (upper)
	Set Screw	16360	Rotating Hook Driving Shaft Gear and Feed
443(830)	Feed Lifting Rock Shaft Bushing (back) Set Screw		Lifting Eccentric (internal teeth) with 457(830) and 1125(830)
443(830)	Feed Lifting Rock Shaft Bushing (front) Set	16361	Rotating Hook Driving Shaft Oil Filter Wick
443(830)	Screw Feed Regulator and Feed Reversing Mechanism	16362	Holder Rotating Hook Driving Shaft Oil Filter Wick
443(830)	Support Stud Set Screw		Holder 16361 with 149152
443(830)	Feed Regulator and Feed Reversing Shaft Bushing (back) Set Screw	16366 16367	Rotating Hook Shaft Bushing Rotating Hook Shaft Bushing complete
443(830)	Feed Regulator and Feed Reversing Shaft	16369	Rotating Hook Shaft Oil Regulating Screw
443(830)	Bushing (front) Set Screw Feed Rock Shaft Bushing (back) Set Screw	16372 16373	Stitch Indicator Plate and Cover
443(830) 443(830)	Feed Rock Shaft Bushing (front) Set Screw		Stitch Indicator Stop Plate (adjustable, back)
. 443(830)	Rotating Hook Driving Shaft Bushing (back) Set Screw	16374	Stitch Indicator Stop Plate (adjustable, front)
443(830)	Rotating Hook Driving Shaft Bushing	16376	Thread Eyelet and Thread Guard (front of arm)
443(830)	(intermediate) Set Screw Rotating Hook Shaft Bushing Set Screw	16377 16378	Thread Retainer Thread Take-up Lever Guard
448 (830) 457 (830)	Thread Take-up Spring Regulator Set Screw	16379	Thread Take-up Lever Guard Oil Return Felt
437(630)	Arm Shaft (horizontal) Thrust Collar Set Screw	16380	Oil Return Tube Lint Screen and Needle Bar and Presser Bar Bushing Wick
457(830)	Feed Driving Connection Link Hinge Pin Set Screw	16382	Machine Base and Oil Reservoir
458 (830)	Feed Driving Connection Crank Hinge Stud	16384	Machine Base and Oil Reservoir with Knee Lifter complete (not illustrated)
458(830)	Set Screw Feed Regulator and Feed Reversing Shaft	16403-001	Arm Shaft (horizontal) with 1036(830),
	Crank Hinge Stud Set Screw		140542(830), 140609(830), 141202(805) and two 50555(805) for 366K105
460(830) 460(830)	Feed Lifting Rock Shaft Collar Set Screw Feed Rock Shaft Collar Set Screw	* 16407	Arm Shaft (horizontal) Bevel Gear (right hand
591 (806)	Rotating Hook Bobbin Case Tension Regulating	16408	spiral) with 1036(830) and 140346(830) Arm Shaft (upright)
592(805)	Screw Rotating Hook Bobbin Case Latch Stop Screw	* 16411	Arm Shaft (upright) Bevel Gear (lower, right
624(833)	Feed Bar Hinge Pin (eccentric) Set Screw	* 16411	hand spiral) with two 1036(830) Arm Shaft (upright) Bevel Gear (upper, right
691 (850) 704 (809)	Throat Plate Screw Face Plate Screw	14/12	hand spiral) with two 1036(830)
704 (809)	Rotating Hook Bobbin Case Holder Position	16412 16412	Arm Shaft (upright) Bushing (lower) Arm Shaft (upright) Bushing (upper)
735 (830)	Bracket Screw Presser Bar Bushing Oil Retainer Collar	164 16 16420	Belt Cover Bottom Half Rest Pad
0(0(005)	Set Screw	* NOTE:-	Face Plate Plug To ensure proper functioning of Gears No. 16407,
868 (805) 896 (809)	Arm Screw (front) Arm Top Cover Screw		16411 and 16427 will not be supplied separately,
1036(830)	Arm Shaft (upright) Bevel Gear (lower) Set Screw		but will be substituted by pair of Gears 17589 (for lower shaft) and 17590 (for upper shaft)
1036 (830)	Arm Shaft (upright) Bevel Gear (upper)	16423 16425	Arm Shaft (horizontal) Flanged Bushing (back) Oil Pump (centrifugal) Body
1036 (830)	Set Screw	. * 16427	Rotating Hook Driving Shaft Bevel Gear with two
	Rotating Hook Driving Shaft Bevel Gear Set Screw	16428	1036(830) Rotating Hook Driving Shaft
1036(830) 1053(805)	Thread Take-up Crank Set Screw Rotating Hook Thread Guard Screw	16429	Rotating Hook Driving Shaft 16428 with two
1125 (830)	Rotating Hook Driving Shaft Gear and Feed	16430	16362 Rotating Hook Driving Shaft Bushing (back)
	Lifting Eccentric Position Screw (not illustrated)	16431	Rotating Hook Driving Shaft Bushing (front)
1133(805)	Belt Cover Screw Hole Plug Screw	16432	Rotating Hook Driving Shaft Bushing (intermediate)
1133(805) 1133(805)	Needle Bar Bushing (lower) Set Screw Needle Bar Bushing (upper) Set Screw	16438	Feed Bar Hinge Pin (eccentric) Lubricating
1133(830)	Presser Bar Bushing Set Screw	16441	Felt with 21112 Feed Bar Lifting Crank with 141207(805)
1253 (830) 1259 (830)	Rotating Hook Set Screw Feed Eccentric Set Screw	16443-001 16445	Feed Driving Connection Arm Top Cover Gasket
1367(805) 1380(805)	Rotating Hook Section Screw Rotating Hook Bobbin Case Tension Spring	16447	Feed Driving Connection Crank with 458(830)
	Screw	16448	and 141207(805) Feed Driving Connection Crank Hinge Stud
1389(805)	Feed Regulator Lever and Feed Reversing Crank Positioning Screw	16449	Feed Driving Connection Link
1389 (830)	Feed Regulator and Reversing Lever	16450	Feed Driving Connection Sleeve Bearing Wearing Disc
1423(803)	Positioning Screw Feed Bar Connecting Link Cap Screw	16450	Feed Lifting Connection Sleeve Bearing
1480(830) 1492(809)	Presser Bar Lifting Stud Bushing Set Screw	16453	Wearing Disc Feed Eccentric with 1259(830) and 109768(830)
	stanting in although of Superior	Sewing M	ISCUMA ion
1518(809)	Bed Leg (back) Nut	16459	Feed Lifting Connection Hinge Stud Feed Lifting Rock Shaft with 20830

Part No.	Description	Part No.	Description
16460	Feed Lifting Rock Shaft Bushing (back)	21069	Bobbin Winder Spindle Engaging Lever Stud
16460	Feed Rock Shaft Bushing (back)		Cam Pin (spirol)
16461	Feed Lifting Rock Shaft Bushing (front)	21073	Bobbin Winder Spindle Positioning Bracket
16461 16463	Feed Rock Shaft Bushing (front) Feed Lifting Rock Shaft Collar with two 460(830)	21076	Stud Arm Top Cover
16463	Feed Rock Shaft Collar with two 460(830)	21077	Arm Top Cover complete (not illustrated)
16465	Feed Lifting Rock Shaft Crank with two	21079	Oil Tube (for oiling Rotating Hook and Hook
	141207 (805)		Shaft Bearings) Retaining Clamp
16467	Feed Regulator and Reversing Lever with	21081	Oil Return Tube (from needle head cavity to
16/60	1389 (830) and 141207 (805)		pump cover) Retaining Clamp (pump end)
16468	Feed Regulator and Reversing Lever 16467 with 16469, 16470, 16472, 81805 to 81807, 81810	21109	Bed Leg (back)
	and two 51369(819) (not illustrated)	21112	Feed Bar Hinge Pin (eccentric) Lubricating Felt Retaining Plug
16469	Feed Regulator and Reversing Lever Handle Slide	21116	Rotating Hook Shaft Oil Filter Wick
16470	Feed Regulator and Reversing Lever Handle Thumb	-21117	Rotating Hook Shaft Oil Filter Wick Holder
	Nut		complete 21116 with 81484
16472 16474	Stitch Indicator	22558	Magnet Retaining Clamp
10474	Feed Regulator Lever and Feed Reversing Crank with 1389(805) and two 141207(805)	25878 32574	Guide (accessories)
16475	Feed Regulator Lever and Feed Reversing Crank	40392	Tension Releasing Pin Rotating Hook Bobbin Case Latch
	Hinge Pin	40393	Rotating Hook Bobbin Case Latch Hinge Nos. 2974,
16476	Feed Regulator Lever and Feed Reversing Crank		40392 and 125320
16477	Hinge Pin Bushing (back)	40394	Rotating Hook Bobbin Case Tension Spring
10477	Feed Regulator Lever and Feed Reversing Crank Hinge Pin Bushing (front)	41400 50073(809)	Machine Rest Pin (wood) (accessories) Face Plate Screw
16478	Feed Regulator and Feed Reversing Mechanism	50123(805)	Oil Pump (centrifugal) impeller, Locking Screw
	Support Link	50150(809)	Knee Lifter Rock Frame Shaft Collar Set Screw
16479	Feed Regulator and Feed Reversing Mechanism	50190(809)	Guide Thumb Screw (accessories)
16/00	Support Stud	50193(805)	Belt Cover Top and Bottom Half Fixing Screw
16480 16481	Feed Regulator and Feed Reversing Shaft	50203 (830)	Presser Bar Guide Bracket Clamping Screw
10401	Feed Regulator and Feed Reversing Shaft Bushing (back)	50305 (803) 50429 (805)	Tension Stud Set Screw Bobbin Winder Pulley Set Screw
16483	Feed Regulator and Feed Reversing Shaft Crank	50555 (805)	Arm Shaft (horizontal) Plug Screw
	(front) with 458(830) and 141207(805)	50608 (809)	Arm Hole Plug Screw (top of arm)
16484	Feed Regulator and Feed Reversing Shaft Crank	50623(805)	Oil Pump (centrifugal) Screen Frame Screw
16/96	Hinge Stud with 276046	51220	Bobbin Winder Spindle Positioning Bracket Stud
16486	Feed Regulator and Feed Reversing Shaft Crank Link with 457(830)	51282	Set Screw Bed Slide Spring Screw
16487	Feed Regulator and Feed Reversing Shaft Crank	51283(830)	Machine Pulley Set Screw
	Link Wearing Disc	51369 (809)	Stitch Indicator Screw
16489	Feed Regulator and Feed Reversing Shaft Spring	51369 (809)	Stitch Indicator Plate and Cover Screw
16494	Adjusting Collar with two 183(806) Feed Reversing Lever Connection Hinge Stud	51384(809)	Thread Take-up Lever Guard and Thread Eyelet and Thread Guard Screw (front of arm)
	(lower)	51384(819)	Thread Take-up Lever Guard Screw (upper)
16495	Feed Reversing Lever Connection Hinge Stud	52083 52130	Thread Take-up Spring Regulator with 50305(803)
16496	(upper) Feed Reversing Lever Connection Hinge Stud	52171	Thread Take-up Lever Thread Eyelet Bushing Needle Bar Bushing (lower) Thread Eyelet
	(upper) Spacer	52239	Arm Spool Pin and Thread Eyelet (packed with
16498	Feed Reversing Lever Crank (lower) with two	52239	accessories)
16709	141207(805) Arm Side Shield Wick Spring Holder	32239	Bobbin Winder Spool Pin and Thread Eyelet (packed with accessories)
17182	Feed Rock Shaft with 20830	52394	Thread Take-up Spring
17183	Knee Lifter Lifting Link	81351-003	One quart can filled with light grade stainless
17184	Клее Lifter Lifting Rod	01/16	oil (accessories)
17192 17195	Oil Tube	81416 81439	Arm Top Cover Oil Sight Dome
17197	Oil Tube Insert Oil Pump (centrifugal) Cover and Oil Return	81450	Bobbin Winder Thread Tension Guide Rotating Hook Shaft Oil Regulating Screw Lock
	Tube Retainer	81484	Rotating Hook Shaft Oil Filter Wick Holder
17298	Oil Tube (for oiling Rotating Hook and Hook	81801	Arm Shaft (horizontal) Flanged Bushing (back)
	Shaft Bearings)		Oil Sump Tube
17299	Oil Tube (for oiling Rotating Hook Drive Shaft	81803	Belt Cover Bottom Half Locating Pad (small)
17300	Bushing (front)) Oil Tube (for oiling Rotating Hook Drive Shaft	81805 81806	Feed Regulator and Reversing Lever Handle Feed Regulator and Reversing Lever Handle
	Bushing (intermediate))	31300	Spring Spring
17586	Oil Return Tube (from needle head cavity to	81807	Feed Regulator and Reversing Lever Handle
17588	pump cover)	01010	Spring Ball Bearing
17589	Machine Base and Oil Reservoir Casket Pair of Gears Nos. 16411 and 16427	81810	Feed Regulator and Reversing Lever Handle Retaining Pin
17590	Pair of Gears Nos. 16407 and 16411	81813	Feed Reversing and Knee Lifter Rock Frame
17593	Presser Bar Guide Bracket with 50203(830)		Shaft Link with 141207(805) (not
17594	Presser Bar Lifting Stud		illustrated)
17595 17596	Presser Bar Lifting Stud Bushing	81816	Machine Base and Oil Reservoir Isolating
17599	Presser Bar Lifting Stud Lifting Lever Pressure Regulating Thumb Screw and Presser	81820	Pad (front) Oil Wick Holder complete with two 147141
	Bar Guide		for 366K105 and 366K106
20789 20791	Arm Shaft (horizontal) Bushing (centre)	82538	Thread Unwinder Spool Pin Washer
20791	Arm Shaft (horizontal) Flanged Bushing (front)	86987 86988	Belt Cover, complete
20819	Needle Bar Bushing (lower) for 366K2O5 Bell Crank Plunger	86989	Knee Lifter Rock Shaft Knee Arm Machine Base and Oil Reservoir Isolating
20822	Oil Return Tube Retaining Clamp		Pad (back)
20823-002	Needle Bar (hollow) with 140239(830) for	86990	Bobbin Winder Spindle Oil Sling Washer
20830	366K2O5 Feed Lifting Rock Shaft Oil Wick Clamping	86991	(felt) Knee Lifter Lifting Rod Washer (felt)
.	Plug	86992	Knee Lifter Lifting Rod Washer (felt) Knee Lifter Lifting Rod Washer (steel)
20830	Feed Rock Shaft Oil Wick Clamping Plug	87003	Arm (painted) (not illustrated)
20845-001	Bed Hole Plug (right, centre)	87004	Arm and Bed (painted) (not illustrated)
20845~002 21056	Bed Hole Plug (right, front) Bobbin Winder Pulley with two 50429(805)	87007	Face Plate (for use with Arm and Bed 87004)
21057	Bobbin Winder Pulley Friction Ring	87008	Face Plate 87007 with 16420 (for use with
21065	Bobbin Winder Spindle Engaging Lever Stud		Arm and Bed 87004)

Bobbin Winder Spindle Engaging Lever Stud

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Part No.	Description	Part No.	Description
143056	Needle Bar Connecting Link Roller Bearing (not illustrated)	228692 244071	Thread Unwinder Spool Pin Feed Driving Connection Link Hinge Pin Oil
143056	Thread Take-up Lever Roller Bearing		Packing (wick)
143058	Needle Bar Connecting Stud Slide Block	259658	Thread Unwinder Spool Stand with 200383(803)
143071	Oil Pump (centrifugal) Body Position Pin	270010	Rotating Hook Bobbin (5 supplied with
143073 143074	Oil Pump (centrifugal) Impeller Oil Pump (centrifugal) Screen	2700//	accessories)
143074	Oil Pump (centrifugal) Screen Frame	270044 270164	Rotating Hook Shaft Thrust Washer
143184	Presser Bar Bushing (lower) for use with	270326	Rotating Hook Shaft End Bearing Throat Plate for 366K2O5
	Swing-up Type Attachments	270879	Rotating Hook Oil Guard
143196	Needle Bar Oil Wick	272110	Feed Bar Connecting Link
143301-001	Rotating Hook Oil Wick (felt)	272111	Feed Bar Connecting Link Oil Wick Clamp
143326 143346	Needle Bar Connecting Stud with 140706(803) Rotating Hook Bobbin Case Holder	272115	Feed Bar Connecting Link Oil Wick
143351	Rotating Hook Wiper	272131 276059	Rotating Hook Bobbin Case Holder Position Bracket
143366	Feed Dog, 16 teeth (16 teeth to the inch) for	276166	Rotating Hook Shaft Feed Regulator and Feed Reversing Shaft Spring
	366K2O5	276171	Feed Driving Connection Link Hinge Pin with 244071
147008	Arm Side Shield Wick	276179	Feed Regulator and Feed Reversing Shaft Bushing
147050-001	Needle Bar Connecting Link 147492-002 with	252223 (522)	(front)
147053	143326 (not illustrated)	350231 (803) 500249 (805)	Knee Lifter Rock Shaft Knee Arm Plate Set Screw
147058	Needle Bar Connecting Stud Oil Wick Presser Bar Bushing	500249 (805)	Knee Lifter Rock Shaft Knee Arm Hub Pinch Screw Feed Bar Carrier Pinch Screw
147070	Arm Shaft (upright) Bevel Gear Screw Hole Plug	500270(805)	Knee Lifter Rock Shaft Crank Stop Screw
	Screw Gasket	500348 (805)	Knee Lifter Rock Shaft Crank Pinch Screw
147070	Knee Lifter and Reversing Rod Access Hole Plug	500785 (805)	Knee Lifter Rock Shaft Crank Stop Screw (right)
147070	Screw Gasket	E00E/1	Nut
147070	Thread Take-up Crank Clamping Screw Hole Plug Screw Gasket	502541 502559	Feed Bar Hinge Pin (eccentric) Feed Bar Carrier
147074	Thread Take-up Lever Link Hinge Stud Oil Wick	502589	Knee Lifter Rock Shaft
147141	Oil Wick, 11" long	502590	Knee Lifter Rock Shaft Crank
147151	Tension Releasing Disc	502710	Feed Bar Carrier 502559 with 500257(805) and two
147152	Tension Spring		624(833)
147158 147166	Throat Plate for 366K105 and 366K106 Slack Thread Regulator	502720	Knee Lifter Rock Shaft Knee Arm Hub complete
147291	Presser Bar Spring		
147292	Tension Stud 140873(803) with two 1560(803)		Fittings
	(not illustrated)	366K105 and 36	66K106 Machines
147293	Tension complete	TTTMITOS AND SO	
147468	Arm Shaft (horizontal) Thrust Collar with two 457(830)		Feed Dog Presser Foot Throat Plate
147483	Knee Lifter Rock Shaft Stop Dog with 140351		
147492-002	Needle Bar Connecting Link	Type A	142057 161066 147158
149061	Rotating Hook Bobbin Case 149060 with 591(806),	Type B Type C	143366 161066 270326 93541 161066 93542
1,0000	1380(805) and 40394	1,000	75341 101000 75342
149063 149065	Rotating Hook Bobbin Case complete	366K205 Machin	ne e
149066	Rotating Hook Section Rotating Hook Thread Guard		
149141	Rotating Hook (air cooled) with 143301-001 and	Type A	143366 161066 270326
	two 1253(830)	Type B Type C	142057 161066 147158 93541 161066 93542
149142	Rotating Hook (air cooled) 149141 with 143351,	Type C	93541 161066 93542
149143	149066 and four 1053(805)		
149143	Rotating Hook (air cooled) 149142 with 143346, 149065 and three 1367(805)		Pre-Tension Device No. 93985 for 366K105
149145	Rotating Hook (air cooled) 149142 with 149065		and 366KlO6 Machines (not illustrated)
	and three 1367(805)		To be used in conjunction with Rotary
149146	Rotating Hook (air cooled) 149143 with 149063		Tension No. 93995 (supplied only when
149152	Rotating Hook Driving Shaft Oil Filter Wick		specified on order and at an extra
149160	Thread Take-up Crank Wearing Plate for 21890 and 21891		charge.)
149224	Oil Wick Holder Plug (felt)	/(0/900)	D
149235-003	Needle Bar Thread Guard	460(809) 50128(809)	Pre-Tension Stud Collar Set Screw Pre-Tension Bracket Screw
150203	Thread Unwinder Spool Rest Cushion (felt)	93984	Pre-Tension Bracket with 460(819)
151527	Bobbin Winder Spindle Positioning Bracket	93985	Pre-Tension Bracket complete, Nos. 93984,
151527	Retaining Ring Bobbin Winder Spindle Retaining Ring		210958, 210993, 272208 and 272209
151559	Machine Rest Pad (accessories)	210958	Pre-Tension Stud Collar
161066	Presser Foot complete	210993 272208	Pre-Tension Sleeve Pre-Tension Spring
161294	Screw Driver	272209	Pre-Tension Stud
161295 164739	Screw Driver		
104737	Feed Regulator Lever and Feed Reversing Crank Hinge Pin Oil Ring		Tension (rotary) No. 93995 for 366K105 and
189625	Bed Slide Spring		366KlO6 Machine (not illustrated)
192336	Arm Screw (front) Washer		To be used in conjunction with Pre-Tension
200113(806)	Knee Lifter Lifting Rod Spring Collar Set Screw		Device No.93985 (supplied only when specified
200383(803) 201018(803)	Thread Unwinder Spool Rest Rod Set Screw Thread Unwinder Spool Rest Set Screw		on order and at an extra charge).
201215 (804)	Rotating Hook Shaft End Bearing Screw	15(0(000)	
201528 (808)	Thread Unwinder Spool Pin Nut	1560(803) 50304(806)	Tension Regulating Thumb Nut Tension Stud
201696(808)	Thread Unwinder Thread Guide Lock Nut	50305 (803)	Thread Take-up Spring Regulator Set Screw
202302	Knee Lifter Lifting Rod Cotter Pin	52083	Thread Take-up Spring Regulator with 50305(803)
225257 225258	Thread Unwinder Spool Rest complete Thread Unwinder complete	54515	Tension Releasing Pin
225322	Thread Unwinder Thread Guide Rod Washer	93995	Tension (rotary) complete, Nos. 1560(803), 52083,
225324	Thread Unwinder Thread Guide Rod with		54515, 147500, 272218, 272219, 272221, 276225 and two 202079
225226	208(830) and 225322	147500	Thread Take-up Spring
225326 225388	Thread Unwinder Thread Guide Position Cup	202079	Tension Wheel Washer (felt)
225388	Thread Unwinder Spool Rest Rod Thread Unwinder Thread Guide	272218	Tension Releasing Disc
227227	Knee Lifter Lifting Rod Spring Collar with	272219	Tension Spring
	200113(806)	272220 272221	Tension Washer Tension Wheel (rotary)
228364	Knee Lifter Rock Shaft Knee Arm Plate with	276225	Tension Stud 50304 (806) with 272220
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Part No.	Description	Part No.	Description
87009	Face Plate Gasket (for use with Face Plate 87007)	98805	Presser Bar Bushing Oil Retainer Felt Pad
87018	Knee Lifter Rock Shaft Spring	98807	(lower) Presser Bar Bushing Oil Retainer
87087	Belt Cover (bottom half)	98811	Machine Pulley with two 51283(830)
87088	Belt Cover (top half)	98916	Arm Shaft (horizontal) with Needle Bar Crank
87089	Thread Take-up Lever Oil Guard with 143196	70710	and 1036(830) and 141202(805)
87090	and 147053 Bobbin Winder Spindle Engaging Lever with	98920	Thread Take-up Crank with Thread-Take-up Lever with 90439, 143326, 149160 and eighteen (18)
87091	198(819) Bobbin Winder Spindle Engaging Lever Stud	98921	143056 for 98921 Thread Take-up Crank with Thread Take-up Lever
87092	Cam Bobbin Winder Spindle Positioning Bracket		complete, Nos. 93982 and 98920 (for Agents only)
87098	with 1747 and 109902 Knee Lifter Rock Frame Arm (rear) with	98923	Needle Bar Bushing (lower) Thread Eyelet for 366K2O5
87268	109912(819) Bobbin Winder Pulley Friction Ring Driving	98982 99752	Thread Take-up Lever Link Hinge Stud with 147074 Presser Bar Lifting Bracket
87279	Hub Securing Ring Knee Lifter Rock Frame Shaft Collar with 50150(819)	99771	Bobbin Winder complete, Nos.8879, 21056, 21057, 21065, 21069, 21073, 21075, 51220, 52239, 86990, 87090, 87091, 87092, 90093, 93913,
88527	Oil Pump (centrifugal) Body Oil Tube Insert (large)	99800	93959 and two 151527 Feed Reversing Lever Connection
88528	Machine Base and Oil Reservoir Isolating Pad (front) (head end)	101641 101642	Magnet Magnet 101641 with 22558
90092	Bobbin Winder Thread Tension Stud	101646	Bobbin Winder Spindle Positioning Bracket Tension
90093	Bobbin Winder Thread Tension complete, Nos.		Spring Stud
90096	43808, 90092, 113074(809) and two 2455 Needle Bar Bushing (lower) for 366Kl05 and	101750	Needle Bar with 140239(830) Standard for 366K106, Optional for 366K105 when using Cat. 1361
90099	366K106 Oil Wick Holder complete, with two 147141	101751	Needles Needle Bar 101750 with 140036(803) and 149235-003
90100	for 366K2O5	101770	for 366K106
90100 90430	Oil Tube Retainer Clip (top) Tension Releasing Lever Body	101770	Bobbin Winder Thread Tension Spring
90430	Tension Releasing Lever Segment	101811 101812	Presser Bar (hollow) for 366K105 and 366K106
90432	Tension Releasing Lever Nos. 217(833), 90430 and 90431	101012	Presser Bar - Standard for 366K2O5 also available 366KlO5 when using Swing-up Attachments fitted to Presser Bar
90439	Thread Take-up Crank with 140231(803), 147492-002 and eighteen (18) 143056 for	101862	Bobbin Winder Pulley Friction Ring Driving Hub complete
	98920	106526-001	Bed Slide
90449	Arm Side Shield	106527-001	Bed Slide complete, Nos. 106526-001, 189625 and
90450	Arm Side Shield 90449 with 16709 and 147008	1007(0(000)	two 51282
90468	Knee Lifter Rock Frame Shaft	109768 (830)	Feed Eccentric Position Screw
90477 92983	Knee Lifter complete Arm Shaft (horizontal) for 366K2O5	109873(805)	Arm and Bed Leg (back) Screw
92987	Knee Lifter Rock Shaft Shaft 90468 with	109902	Bobbin Winder Spindle Positioning Bracket Adjusting
72707	87098	109912(809)	Screw Knee Lifter Rock Frame Arm (rear) Clamping Screw
93164 93219	Machine Base and Oil Reservoir complete Rotating Hook (air cooled) 149146 with 21117	109952 (830)	Arm Shaft (horizontal) Bevel Gear Set Screw and Bobbin Winder Pulley Friction Ring Driving
93220	(not illustrated) Rotating Hook (air cooled) 149141 with 21117	113074(809)	Hub Screw Bobbin Winder Thread Tension Stud Thumb Nut
93221	<pre>(not illustrated) Rotating Hook (air cooled) 149143 with 21117 (not illustrated)</pre>	114038(809) 114044	Armshaft (upright) Bevel Gear Screw Hole Plug Screw Rotating Hook Driving Shaft Gear and Feed Lifting
93512	Feed Lifting Rock Shaft Oil Seal	125320	Eccentric Set Screw (not illustrated) Rotating Hook Bobbin Case Latch Lever
93512	Feed Rock Shaft Oil Seal	140036 (803)	Needle Bar Thread Guard Screw
93581	Oil Tube Retaining Clip	140231 (803)	Needle Bar Connection Link Cap Screw
93913	Bobbin Winder Spindle	140232 (809)	Oil Wick Holder Screw
93930	Feed Bar Hinge Pin (eccentric) Thrust Washer	140239 (830)	Needle Set Screw
93942	Knee Lifter Rock Shaft Crank, complete for	140279(830)	Arm Shaft (horizontal) Flanged Bushing (front)
22211	90477		Set Screw
93944 93957	Knee Lifter Lifting Rod Spring Presser Bar Bushing Oil Retainer Collar with 735(830)	140279(830) 140331(830)	Thread Take-up Lever Link Hinge Stud Set Screw Arm Shaft (horizontal) Flanged Bushing (back)
93959	Bobbin Winder Spindle Positioning Bracket Tension Spring	140333(830)	Set Screw Arm Shaft (horizontal) Bevel Gear Positioning
93969	Feed Bar	140351	Screw Knee Lifter Rock Shaft Stop Dog Pinch Screw
93978	Needle Bar with 140239(830) for 93979	140390(830)	Presser Foot Screw
93979	Needle Bar 93978 with 140036(803) and .	140542(830)	Needle Bar Crank Position Screw
93980	149235-003 for 366Kl05 Needle Bar (hollow) with 140239 (alternative	140610(809)	Knee Lifter and Reversing Rod Access Hole Plug Screw
93981	to 93978) Needle Bar (hollow) 93980 with 140036(803)	140610(809)	Thread Take-up Crank Clamping Screw Hole Plug Screw
00771	and 149235-003 (for Agents only) (alternative to 93979)	140706(803) 140836(804)	Needle Bar Connecting Stud Clamping Screw Arm Shaft (horizontal) Screw (back)
98771	Oil Return Tube Arm Hole Plug (not illustrated)	140873(803)	Tension Stud
98781	Thread Take-up Crank with Thread Take-up Lever	141202(805)	Arm Shaft (horizontal) Screw Plug (front)
00702	(not illustrated) for 366K105	141206 (850)	Belt Cover Screw
98782	Thread Take-up Crank with Thread Take-up Lever	141207 (805)	Feed Bar Lifting Crank Pinch Screw
08783	complete (not illustrated) for 366KlO5	141207(805)	Feed Lifting Connection Hinge Stud Pinch Screw
98783	Thread Take-up Crank with Thread Take-up Lever	141207(805)	Feed Lifting Rock Shaft Crank Pinch Screw
	complete Nos. 98782 and 93982 (for Agents	141207 (805)	Feed Regulator and Reversing Lever Pinch Screw
9878/	only) Thread Take-up Crank with Thread Take-up Lever	141207(805)	Feed Regulator and Feed Reversing Shaft Crank
98784	Thread Take-up Crank with Thread Take-up Lever (not illustrated) for 366K2O5	141207(005)	(front) Pinch Screw
98785	Thread Take-up Crank with Thread Take-up Lever complete (not illustrated) for 366K205	141207 (805)	Feed Reversing Lever Connection Hinge Stud (lower) Pinch Screw
98786	Thread Take-up Crank with Thread Take-up Lever	141207(805)	Feed Reversing Lever Connection Hinge Stud (upper) Pinch Screw
	Nos. 93982 and 98785 (not illustrated) for	141207 (805)	Feed Reversing Lever Crank (lower) Pinch Screw
08787	366K2O5 (for Agents only) Thread Takerup Crank with Thread Takerup Laure	141207 (805)	Feed Reversing and Knee Lifter Rock Frame Shaft
98787	Thread Take-up Crank with Thread Take-up Lever		Link Screw
	with 149160 and eighteen (18) 143056 (for	141208(830)	Thread Take-up Crank Clamping Screw
	Agents only)	142057	Feed Dog, 21 teeth (22 teeth to the inch) for
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